



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D4034-041
Job Sheet 173547



Part No: D4034-041

Job Qty: 3 ea

Part Name: Aft Upper Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/5/18

Job Tracking No:

Due Date: 2/28/18

Created By: Daniel Gauthier

Type: Stock

Description:

Note: DWG REV C SHEETS 1,2 IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA
10.03.15 verified by:EC IPP Rev:C 11.01.19 AS PER DWG REV.B DD VERF:EC IPP Rev:D 13.03.14 AS PER
DWG REV.pc1 DD VERF:JLM IPP REV:E 13.06.21 DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		2/27/18	0.00	0.00	Start Up Large Fab-6		D. M.L. 18-3-14
100	Large Fab	3 pcs		2/28/18	0.00	3.45	Large Fab 1		DC 2018-03-15
110	QC	3 pcs		2/28/18	0.00	0.00	QC9		PD 18-3-26
120	QC	3 pcs		2/28/18	0.00	0.00	QC5		PD 18-3-26
130	Packaging	3 pcs		2/28/18	0.00	0.00	Packaging3 Large Fab		DC 2018-03-06
140	QC21-SA	3 Ea		2/28/18	0.00	0.00	QC21		ms. 18/03/26

Part Op **100** - 1- Assemble ribs to hoop and weld as per dwg DT9564 2- Weld bushing in rib and grind weld flush as per dwg
Descriptions: **130** - LOCATION: WA004

DAS
21
9-88

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4021-7	Hoop	3 Ea (1 ea)	90-Start up Operation	5049862
D4021-9	Bushing	12 Ea (4 ea)	90-Start up Operation	5045647
D4034-1	Rib	3 Ea (1 ea)	90-Start up Operation	5047853
D4034-3	Rib	3 Ea (1 ea)	90-Start up Operation	5046557

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4021-7	3	24	0
	D4021-9	12	42	0
	D4034-1	3	27	0
	D4034-3	3	27	0

Part Specifications

Specifications could not be found.

Plex 3/14/18 9:07 AM dart.labonte.daniel

Master Unit 001674



Job No 173547



Container No: S051470



Part: D4034-041

Job No: 173547

Serial No/Batch: S051470

Revision:

Inspector:

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Date: 03/14/18